



MATERIAL:

6061-T6 or 2024-T3

FINISH: 125 TO 150

.630



D2077

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 523		QTY. REQUIRED	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR	
DRAWN		BASIC CODE	DIA DASH NO N=HEAD NEAR SIDE F=HEAD FAR SIDE	APPROVAL	CONTRACT NO.	DART AERO ACCESSORIES INC				
APPROVED		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED	D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO W=SPOTWELD	DRAWN RMK	DATE FEB 11 1992	CLIENT 204 FUEL TANK			
DESCRIPTION OF CHANGE		GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387	LIMITS 1. TOLERANCES — XX ± .030 XXX ± .010 2. ANGLES 1 W° 3. PARALLELISM .0025 4. ECCENTRICITY .008 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES BJ=MS20470AD BB=MS20426AD	STRESS		TITLE CLAMP COLLAR			
REPORT ALL DISCREPANCIES — DO NOT SCALE				CHECKED J. M. M. J. F. M. M. J.	CODE	DWG. NO. D2077		REV.		
				CUSTOMER	SCALE 1:1		SHT 1 OF 1			